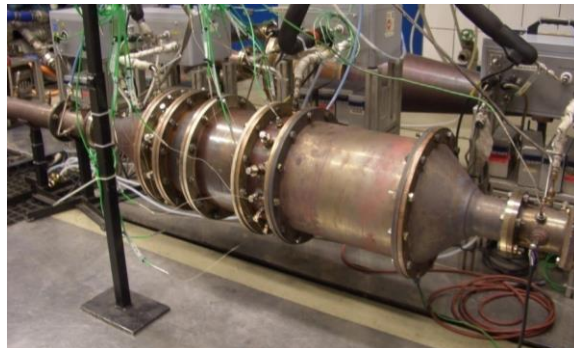
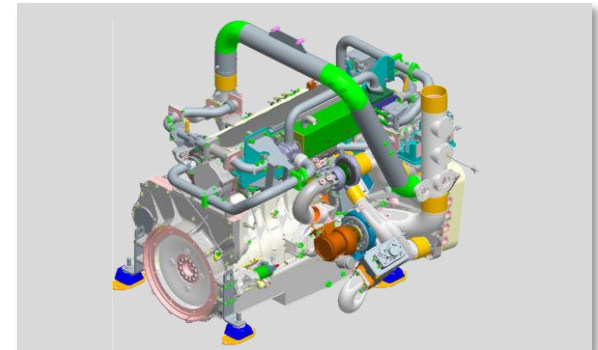
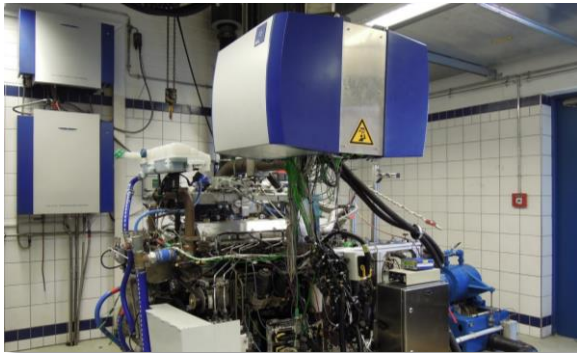


# TU Darmstadt



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## Institute for Internal Combustion Engines and Powertrain Systems



# Institute for Internal Combustion Engines and Powertrain Systems – Staff



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Vadamalu



Deborah  
Schmidt



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Fischer



Johannes  
Hipp



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Bauer



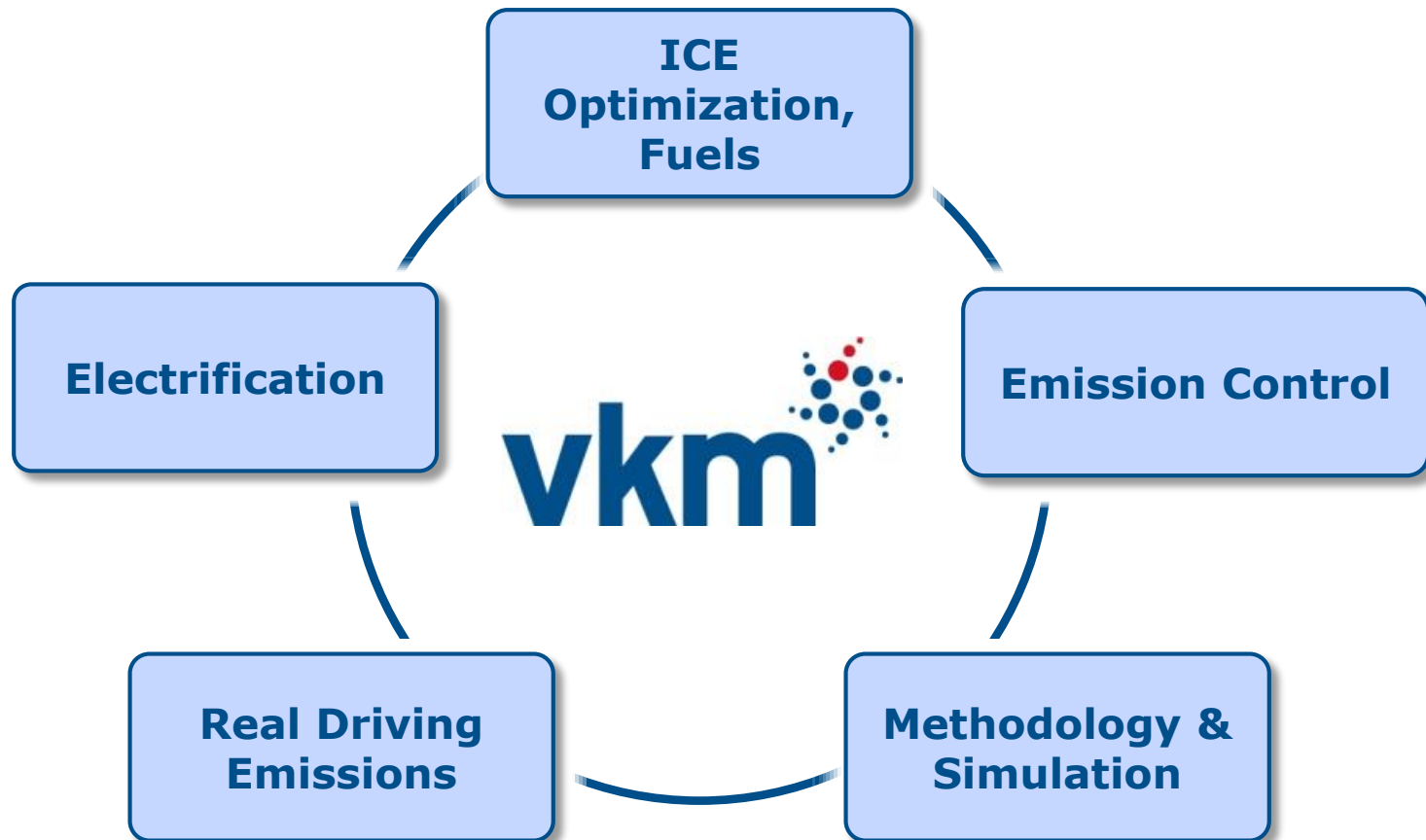
Henning  
Nies



David  
Töpfer



Nicolas  
Hummel



# Research Area

## ICE Optimization and Fuels

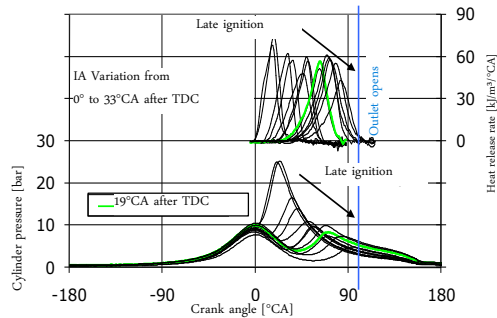
Special fuel supply on each testbed



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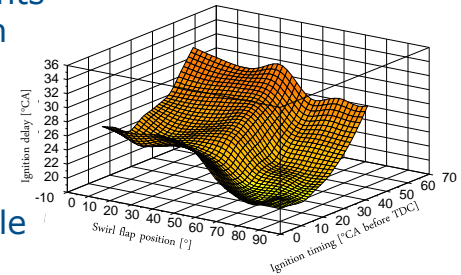
### Thermodynamic Analysis

- Indicating
- Calculation
- Visualization
- Optimization of internal engine processes



### Application

- Design of experiments
- Dynamic application
- Map based application
- Catalyst thermal management
- Freely programmable engine electronics



### Gas Exchange

- Flow bench
- Simulation
- Optimization



### Alternative Fuels

- CNG
- LPG
- GTL
- BTL
- H<sub>2</sub>-Additives
- OME
- 1-Cylinder research engine

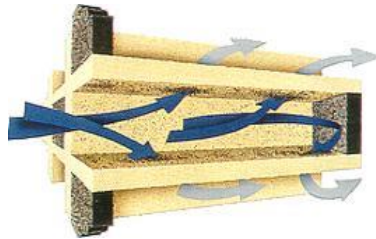


Special fuel supply on each testbed  
World's first OME research vehicle

# Research Area Emission Control

## Analysis of DPF and GPF

- Heavy & light duty
- Maximum soot load
- Balance point
- Regeneration strategies
- Backpressure
- Filtration efficiency



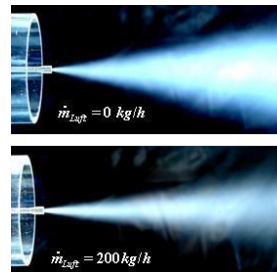
## Catalyst Investigations

- Heavy & light duty
- Light-off determination
- Aging factors
- Sulphur contamination (DOC)
- Characteristics in dyn. test cycles
- Thermal management for catalysts
- Operating conditions and specific requirements in hybrid electric vehicles



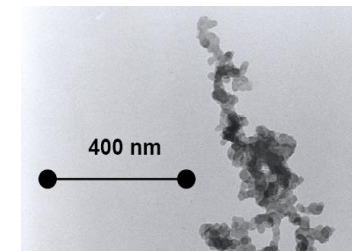
## SCR-Analysis

- Heavy & light duty
- Light-off behaviour
- Dosing strategies
- NH<sub>3</sub>-storage charact.
- NO<sub>x</sub>-conversion
- Active / passive SCR
- Nozzle geometry / evaporation
- Catalytic reduction of particulate matter



## Particulate Measurement

- Gravimetric analysis of TPM
- HPLC-Liquid-Chromatography
- Thermodesorption analysis
- Particle size distribution



# Research Area Methodology and Simulation

## CAx-Systems

- CFD
- Combustion analysis
- Gas exchange calculation
- NVH-Simulation
- Drivetrain simulation
- CAD
- 3D vehicle / driving environment simulation



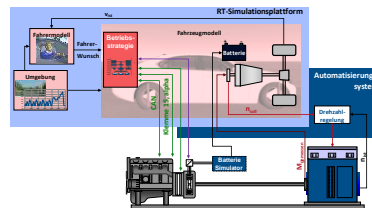
## Highly Dynamic Testbed

- High resolution simulation
- Driveability analysis
- Analysis of drivetrain dynamics
- Start simulation for component specification
- Drivetrain evaluation



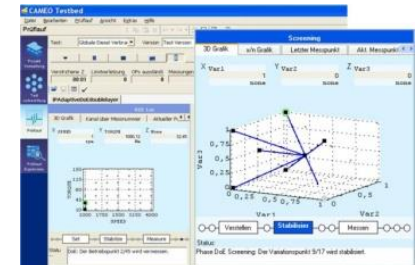
## X in the Loop Test bed

- System design and construction
- Evaluation methodology
- Maneuver based testing
- Electric motor controller with universal inverter and battery simulator
- Implementation of the methodology in the development process
- Real Driving Emissions at the test bed



## Test Design

- Design of Experiments
- Optimization of hybrid strategies using DoE
- Workshop for professionals and students



# Research Area Electrification

## Testbed

- X-in-the-Loop
- Vehicle realtime simulation
- Comparison vehicle – testbed with real world driving
- Concept evaluation
- Operating strategy
- Multicriteria optimization
- Battery simulation
- Measurement of electric motors



## Testing Hybrids

- 3 own plus external hybrid test vehicles
- Concept evaluation & comparison vehicle – testbed on real world test tracks
- Mobile exhaust measurement
- Mobile combustion analysis



## Concept development and application

- Range-Extender-Concept
- Comfort optimization
  - vibration damping with electrical motor
- NVH-Analysis and evaluation
- Operating strategy development and optimization
- Direct-start/ Hybrid-start



## Simulation

- Realtime simulation
- Concept evaluation
- Fuel consumption simulation
- Driveability evaluation
- Offline optimization
- Real world driving
- RealSiMM

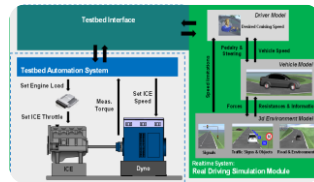


# Research Area

## Real Driving Emissions

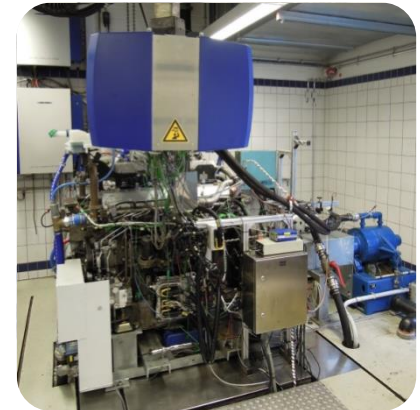
### RDE at passenger car engine dyno with RDE module

- Realtime simulation of vehicle, driver, track and traffic
- Identification of critical emission relevant driving scenarios
- Evaluation using EMROAD & CLEAR
- Operating strategy development
- Multicriteria optimization



### RDE at heavy duty engine dyno with RDE module

- SCR system calibration with dosing strategy development
- DeNOx-Performance Optimization: stationary and transient
- RDE compliant engine design and combustion system development



### RDE at chassis dyno

- Real time simulation of track and traffic
- Measurement with PEMS and stationary measurement systems
- Maneuver based RDE tests
- Robot driver or real driver



### Road tests

- Measurement with PEMS System
- Influence of real driver characteristics
- Statistical evaluation of track severity





# Infrastructure & Equipment



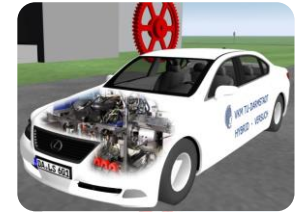
12 Testbeds  
with Emission Testing &  
Combustion Analysis



Highend-Multiflex  
Testbed (VVETB)



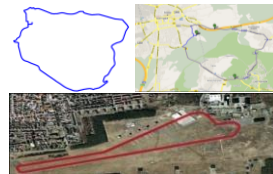
4x4 Advanced  
Chassis Dyno (TUZ)



Hybrid Testbed  
Engine-in-the-Loop



Test Vehicles



Test Tracks &  
Real World Cycles



Vehicle Test  
Instrumentation & Gas/  
Particle PEMS



RT-Vehicle  
Simulation



Flow Bench



Chemistry Lab



FTIR



Battery  
emulator



Particle  
Measurement



Simulation  
Environment

# Mobile emission measurement

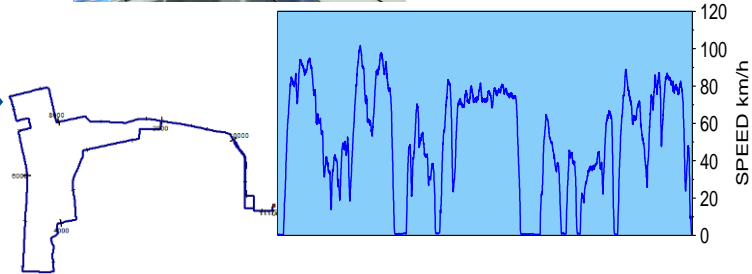
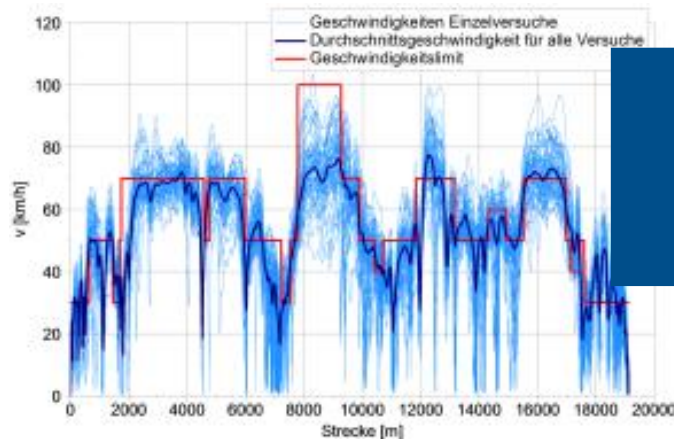
## Real Driving Emissions



# Real Driving Emissions – Development Methodology



**vkm** - RealSiMM  
Real World Simulation and Measurement Methodology  
Real World Simulations- und Messmethodik



- Consideration of driver influence
- RDE Measurements (PEMS)

- Identification of significant scenario parameters
- Approach to parameterize for real driving scenarios
- Implementation of connected functionality

**Evaluation of customer specific  
Real world driving scenarios**

**„Real world test“ for Engine-, Chassis-  
and X-in-the-Loop Testbeds**

# Cooperation with the Center for Innovation and Environment, TÜV Hessen

## AVL 4x4 Advanced Chassis Dyno with RealTime Simulation



TUZ, TÜV Hessen, Pfungstadt

- **Consistent toolchain with engine and powertrain testbeds**
- **Ideally suited for manoeverbased testing and future RDE requirements**
- **Joint Methodology development with**



# E-Mobility and Hybrid Center



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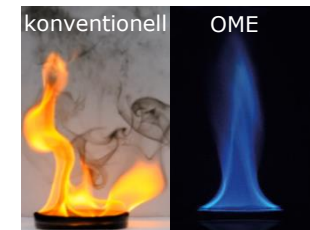
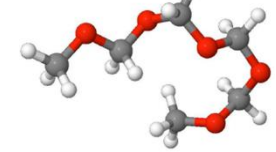


- **Conceptualised for equipping vehicles with Conventional and Electrified Powertrains with Portable Emission Measurement Systems and other measurement devices**
- **Ideally suited for maneuver based testing and methodology development for future RDE requirements**

# CO<sub>2</sub>-neutral Synthetic Fuels

## Example of CO<sub>2</sub>-neutrale Synthetic Fuels : Oxymethylenether (OME)

- Combustion process as in Diesel Engines
- Possibility of blending with conventional fuels
- Higher Oxygen Content in the molecule without C-C-Bonding
  - Soot free combustion
- Successful Implementation and Validation in vkm-Test Vehicle



# Renovation of Testbed Infrastructure 2010/2011



## Events 2018

- Vehicle & Powertrain Seminar, TU Darmstadt  
Invited Keynote Speakers from Industry
- HdT Tagung – Plug-In-Hybride und Range Extender  
20.11. - 21.11.2018, Darmstadt
- Workshop Design of Experiments for students and professionals,  
25. - 27. September 2018, TU Darmstadt
- VPC - Simulation und Test 2017, 20. MTZ-Fachtagung,  
25. - 26. September 2018, Hanau bei Frankfurt am Main
- AVL Tech Day „Indizierung“,  
28. September 2017 , TU Darmstadt





# Publications 2017

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- Schoenhaber, J.; Kuehn, N.; Bradler, B.; Richter, J. M.; Bauer, S.; Lenzen, B.; Beidl, C.: Impact of European Real-Driving-Emissions Legislation on Exhaust Gas Aftertreatment Systems of Turbocharged Direct Injected Gasoline Vehicles, SAE Technical Paper, 2017-01-0924, 2017
- Vadamalu, R.; Beidl, C.: Online Optimization based Predictive Energy Management Functionality of Plug-In Hybrid Powertrain using Trajectory Planning Methods, SAE Technical Paper 2017-01-1254, 2017
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- Kettmann, N.; Schöffel, St.; Feiling, A.; Kontin, S.; Hermann, T.; Beidl, C.: Combines Visualization and Thermography of Wall Film Formation and Deposit Build-Up for Urea-Water-Solution, 6th International Conference “MinNOx”, Juni 2016.
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- Münz, M.; Feiling, A.; Beidl, C.; Härtl, M.; Pélerin, D.; Wachtmeister, G.; Lehrstuhl für Verbrennungskraftmaschinen (Ivk), Technische Universität München: Oxymethylene Ether (OME1) as Synthetic Low Emission Fuel for DI Diesel Engines. 3. Internationaler Motorenkongress. Baden-Baden. Februar 2016
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- Beidl, C.; Waldhelm, A.; Rathgeber, C.; Hipp, J.; Hohenberg, G.; IVD Deutschland GmbH; Grisstede, I.; Noack, H.; Spurr, P.; Göbel, U., Umicore AG & Co. KG, Hanau-Wolfgang, Germany: Challenge Clean Diesel: Robust Exhaust Aftertreatment Fulfilling RDE and CO<sub>2</sub>, 9. Internationales Forum Abgas- und Partikel-Emissionen 23. und 24. Februar 2016 „Forum am Schlosspark“ Ludwigsburg
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- Vadamalu R.; Beidl, C.: Methodik zur funktionalen Evaluierung und Robustheitsanalyse einer online-optimierenden Längsführung in einer vernetzten Umgebung, 17. MTZ-Fachtagung, VPC – Simulation und Test, Oktober 2015
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- Münz, M.; Beidl, C.: Indizierung am Einzylindermotor mit alternativem Kraftstoff OME (Oxymethylenether). AVL Tech Day „Indizierung“. Darmstadt, September 2015
- Buch, D.; Beidl, C.; Hohenberg, G. (IVD): Möglichkeiten der Drehschwingungsberuhigung bei Parallelhybriden mittels E-Motor; VDI- Tagung: Schwingungsreduzierung in mobilen Systemen 2015, Karlsruhe, April 2015
- Dr.-Ing. F. Atzler, Dipl.-Ing. M. Wegener, Dipl.-Ing. (FH) F. Mehne, Dipl.-Ing. (FH) S. Rohrer, Continental Automotive GmbH, Regensburg; C. Rathgeber, M.Sc., S. Fischer, M.Sc., Institut für Verbrennungskraftmaschinen und Fahrzeugantriebe, TU Darmstadt: Kraftstoffverbrauch und Emissionseinflüsse der „Phlegmatisierung“ von PKW-Dieselmotoren, HdT-Tagung Motorische Verbrennung, Erlangen-Nürnberg, April 2015
- Dr.-Ing. F. Atzler, Dipl.-Ing. M. Wegener, Dipl.-Ing. (FH) F. Mehne, Dipl.-Ing. (FH) S. Rohrer, Continental Automotive GmbH, Regensburg; C. Rathgeber, M.Sc., S. Fischer, M.Sc., Institut für Verbrennungskraftmaschinen und Fahrzeugantriebe, TU Darmstadt: Fuel consumption and emissions effect from the „phlegmatisation“ of a passenger Car Diesel engines, SAE World Congress 2015, Detroit (USA), April 2015

## Institute for Internal Combustion Engines and Powertrain Systems

- **Lectures**
  - Verbrennungskraftmaschinen I + II
  - Konstruktion im Motorenbau I + II
  - Berechnungsmethoden im Motorenbau I + II
- **Bachelor and Master theses**
- **Tutorial for students**
- **Advanced Design Project**
- **Training course for professionals and students**



# Thank you for your attention!



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